





Digital input modules

Signal modules digital | Digital input modules

321-1BH01
321-1BH70
321-1BL00
321-1FH00

Order number	321-1BH01	321-1BH70	321-1BL00	321-1FH00
Figure				
Type	SM 321, DI 16xDC 24V	SM 321S, DI 16xDC 24V	SM 321, DI 32xDC 24V	SM 321, DI 16xAC 120/230V
General information				
Note	-	-	-	-
Features	<ul style="list-style-type: none"> ▶ 16 inputs, ▶ DC 24 V 	<ul style="list-style-type: none"> ▶ SPEED-Bus, ▶ 16 fast inputs, ▶ Parameterizable as Alarm/ETS, ▶ DC 24 V 	<ul style="list-style-type: none"> ▶ 32 inputs, ▶ DC 24 V 	<ul style="list-style-type: none"> ▶ 16 inputs, in groups of 4, ▶ AC 120/230 V
SPEED-Bus	-	✓	-	-
Current consumption/power loss				
Current consumption from backplane bus	25 mA	25 mA	35 mA	35 mA
Power loss	3.5 W	3.5 W	5.5 W	5 W
Technical data digital inputs				
Number of inputs	16	16	32	16
Cable length, shielded	1000 m	1000 m	1000 m	1000 m
Cable length, unshielded	600 m	600 m	600 m	600 m
Rated load voltage	-	-	-	AC 120/230 V
Current consumption from load voltage L+ (without load)	-	-	-	-
Rated value	DC 20.4...28.8 V	DC 24 V	DC 20.4...28.8 V	AC 120/230 V
Input voltage for signal "0"	DC 0...5 V	DC 0...5 V	DC 0...5 V	AC 0...40 V
Input voltage for signal "1"	DC 15...28.8 V	DC 15...28.8 V	DC 15...28.8 V	AC 79...264 V
Input voltage hysteresis	-	-	-	-
Frequency range	-	-	-	47...63 Hz
Input resistance	-	-	-	-
Input current for signal "1"	7 mA	7 mA	7 mA	7 mA
Connection of Two-Wire-BEROs possible	✓	✓	✓	✓
Max. permissible BERO quiescent current	1.5 mA	1.5 mA	1.5 mA	1.5 mA
Input delay of "0" to "1"	3 ms	6.12 µs	3 ms	25 ms
Input delay of "1" to "0"	3 ms	6.12 µs	3 ms	25 ms
Number of simultaneously utilizable inputs horizontal configuration	-	16	-	16
Number of simultaneously utilizable inputs vertical configuration	-	16	-	16
Input characteristic curve	-	-	-	IEC 61131, type 1
Initial data size	2 Byte	2 Byte	4 Byte	2 Byte
Status information, alarms, diagnostics				
Status display	green LED per channel	green LED per channel	green LED per channel	green LED per channel
Interrupts	no	no	no	no
Process alarm	no	no	no	no

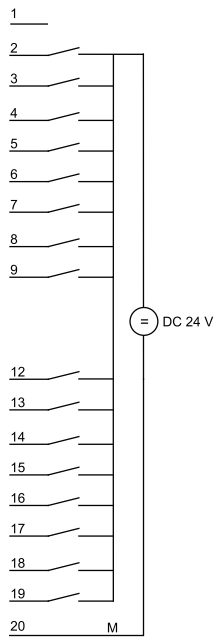
Signal modules digital Digital input modules						
321-1BH01						
321-1BH70						
321-1BL00						
321-1FH00						

Order number	321-1BH01	321-1BH70	321-1BL00	321-1FH00
Diagnostic interrupt	no	no	no	no
Diagnostic functions	no	no	no	no
Diagnostics information read-out	none	none	none	none
Supply voltage display	none	none	none	none
Group error display	none	none	none	none
Channel error display	none	none	none	none
Isolation				
Between channels	-	-	-	-
Between channels of groups to	16	16	16	4
Between channels and backplane bus	✓	✓	✓	✓
Insulation tested with	DC 500 V	DC 500 V	DC 500 V	DC 4000 V
Mechanical data				
Dimensions (WxHxD)	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm
Weight	220 g	220 g	240 g	240 g
Environmental conditions				
Operating temperature	0 °C to 60 °C	0 °C to 60 °C	0 °C to 60 °C	0 °C to 60 °C
Storage temperature	-25 °C to 70 °C	-25 °C to 70 °C	-25 °C to 70 °C	-25 °C to 70 °C
Certifications				
UL508 certification	yes	yes	yes	yes

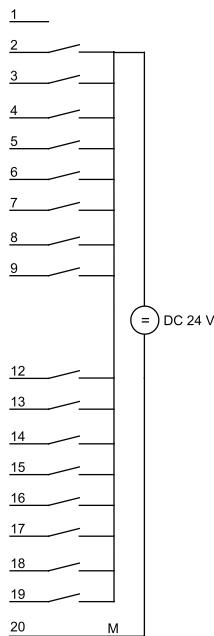
Connections, Interfaces

Signal modules digital Digital input modules					
321-1BH01					
321-1BH70					
321-1BL00					
321-1FH00					

321-1BH01



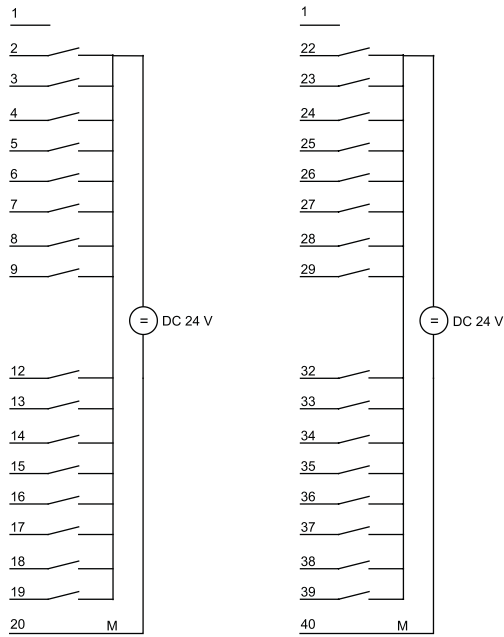
321-1BH70



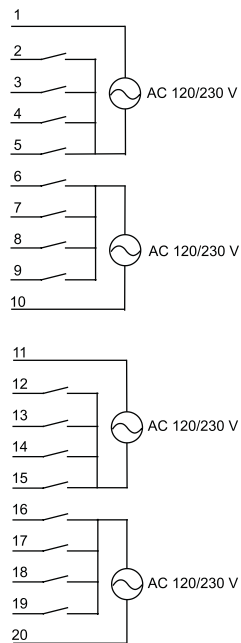
Signal modules digital | Digital input modules

321-1BH01
 321-1BH70
 321-1BL00
 321-1FH00

321-1BL00



321-1FH00



System S110

System 100V

System 200V

System 300S

System 500S

HMI

Software





Accessories

Appendix

Digital output modules

Signal modules digital | Digital output modules

322-1BF01	322-1BH70				
322-1BH01	322-1BL00				
322-1BH41	322-1HH00				
322-1BH60	322-5FF00				

Order number	322-1BH70	322-1BL00	322-1HH00	322-5FF00
Figure				
Type	SM 322S, DO 16xDC 24V 0.5A	SM 322, DO 32xDC 24V 1A	SM 322, DO 16xRelay	SM 322, DO 8xAC 120/230V
General information				
Note	-	-	-	-
Features	<ul style="list-style-type: none"> ▶ SPEED bus, ▶ 16 fast outputs, ▶ DC 24 V, ▶ Output current 0.5 A 	<ul style="list-style-type: none"> ▶ 32 outputs, in groups of 8, ▶ DC 24 V, ▶ Output current 1 A 	<ul style="list-style-type: none"> ▶ 16 relay outputs, in groups of 8, ▶ AC 230 V/ DC 30 V, ▶ Contact rating per channel 5 A 	<ul style="list-style-type: none"> ▶ 8 outputs, in groups of 1, ▶ AC 120/230 V, ▶ Output current 2 A, ▶ Substitute value output (programmable)
SPEED-Bus	✓	-	-	-
Current consumption/power loss				
Current consumption from backplane bus	390 mA	200 mA	80 mA	100 mA
Power loss	4 W	5 W	4 W	8.6 W
Technical data digital outputs				
Number of outputs	16	32	16	8
Cable length, shielded	1000 m	-	-	1000 m
Cable length, unshielded	600 m	600 m	600 m	600 m
Rated load voltage	DC 24 V	DC 24 V	DC 30 V/ AC 230 V	AC 120/230 V
Current consumption from load voltage L+ (without load)	30 mA	30 mA	-	-
Output current at signal "1", rated value	0.5 A	0.5 A	4 A	2 A
Output delay of "0" to "1"	-	-	-	-
Output delay of "1" to "0"	-	-	-	-
Minimum load current	-	-	-	-
Lamp load	5 W	6 W	6 W	50 W
Parallel switching of outputs for redundant control of a load	-	-	-	possible
Parallel switching of outputs for increased power	-	-	-	not possible
Actuation of digital input	-	✓	-	✓
Switching frequency with resistive load	max. 100 kHz	max. 1000 Hz	-	max. 10 Hz
Switching frequency with inductive load	max. 0.5 Hz	max. 0.5 Hz	-	max. 0.5 Hz
Switching frequency on lamp load	max. 10 Hz	max. 1 Hz	-	max. 1 Hz
Internal limitation of inductive shut-off voltage	L+ (-52 V)	L+ (-52 V)	L+ (-52 V)	L+ (-52 V)
Short-circuit protection of output	yes, electronic	yes, electronic	yes, electronic	Fuse 3.15 A / 250 V, quick response
Trigger level	1 A	1.7 A	1 A	-
Number of operating cycle of relay outputs	-	-	-	-
Switching capacity of contacts	-	-	-	-
Output data size	2 Byte	4 Byte	2 Byte	1 Byte

Signal modules digital | Digital output modules

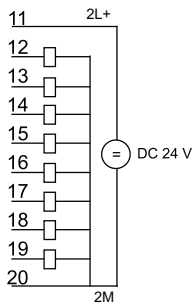
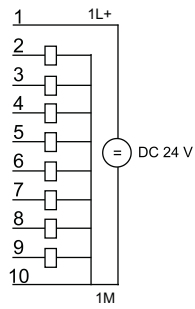
322-1BF01	322-1BH70				
322-1BH01	322-1BL00				
322-1BH41	322-1HH00				
322-1BH60	322-5FF00				

Order number	322-1BH70	322-1BL00	322-1HH00	322-5FF00
Status information, alarms, diagnostics				
Status display	green LED per channel	green LED per channel	green LED per channel	green LED per channel
Interrupts	no	no	no	no
Process alarm	no	no	no	no
Diagnostic interrupt	no	no	no	no
Diagnostic functions	no	no	no	no
Diagnostics information read-out	none	none	none	none
Supply voltage display	green LED per group	green LED per group	none	none
Group error display	red SF LED	red SF LED	none	red SF LED
Channel error display	none	none	none	none
Isolation				
Between channels	✓	-	-	✓
Between channels of groups to	8	8	8	1
Between channels and backplane bus	✓	✓	✓	✓
Insulation tested with	DC 500 V	DC 500 V	DC 500 V	AC 1500 V
Mechanical data				
Dimensions (WxHxD)	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm
Weight	250 g	260 g	290 g	330 g
Environmental conditions				
Operating temperature	0 °C to 60 °C	0 °C to 60 °C	0 °C to 60 °C	0 °C to 60 °C
Storage temperature	-25 °C to 70 °C	-25 °C to 70 °C	-25 °C to 70 °C	-25 °C to 70 °C
Certifications				
UL508 certification	yes	yes	yes	yes

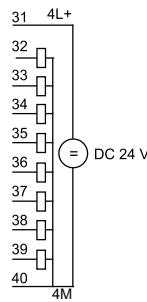
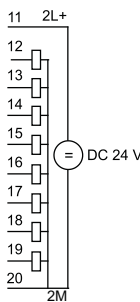
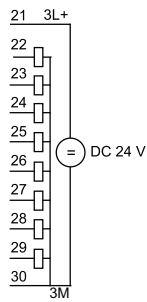
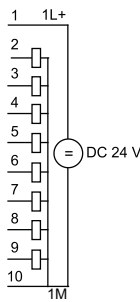
Connections, Interfaces

Signal modules digital Digital output modules					
322-1BF01	322-1BH70				
322-1BH01	322-1BL00				
322-1BH41	322-1HH00				
322-1BH60	322-5FF00				

322-1BH70



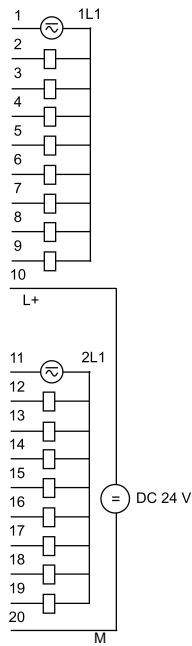
322-1BL00



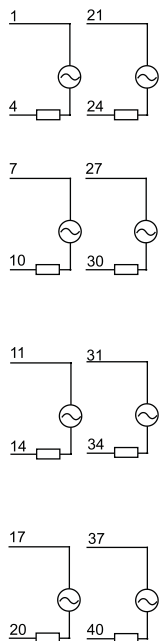
Signal modules digital | Digital output modules

322-1BF01	322-1BH70				
322-1BH01	322-1BL00				
322-1BH41	322-1HH00				
322-1BH60	322-5FF00				

322-1HH00



322-5FF00



System S100

System 100V

System 200V

System 300S

System 500S

HMI





Software

Accessories

Appendix

Digital in/output modules

Signal modules digital Digital in/output modules					
323-1BH00					
323-1BH01					
323-1BH70					
323-1BL00					

Order number	323-1BH00	323-1BH01	323-1BH70	323-1BL00
Figure				
Type	SM 323, DIO 16xDC 24V 1A	SM 323, DI 8xDC 24V, DO 8xDC 24V 1A	SM 323S, DIO 16xDC 24V 0.5A	SM 323, DI 16xDC 24V, DO 16x DC 24V 1A
General information				
Note	-	-	-	-
Features	<ul style="list-style-type: none"> ▶ 16 channels (as inputs or outputs), ▶ Diagnostic function, ▶ DC 24 V, ▶ Output current 1 A 	<ul style="list-style-type: none"> ▶ 8 inputs/ 8 outputs, ▶ DC 24 V, ▶ Output current 1 A 	<ul style="list-style-type: none"> ▶ SPEED-Bus, ▶ 16 fast inputs/outputs, ▶ DC 24 V, ▶ Output current 0.5 A 	<ul style="list-style-type: none"> ▶ 16 inputs/ 16 outputs, ▶ DC 24 V, ▶ Output current 1 A
SPEED-Bus	-	-	✓	-
Current consumption/power loss				
Current consumption from backplane bus	130 mA	70 mA	390 mA	130 mA
Power loss	4 W	4 W	4 W	5.8 W
Technical data digital inputs				
Number of inputs	16	8	16	16
Cable length, shielded	1000 m	1000 m	1000 m	1000 m
Cable length, unshielded	600 m	600 m	600 m	600 m
Rated load voltage	DC 24 V	DC 24 V	DC 24 V	DC 24 V
Current consumption from load voltage L+ (without load)	30 mA	15 mA	-	30 mA
Rated value	DC 20.4...28.8 V	DC 20.4...28.8 V	DC 20.4...28.8 V	DC 20.4...28.8 V
Input voltage for signal "0"	DC 0...5 V	DC 0...5 V	DC 0...5 V	DC 0...5 V
Input voltage for signal "1"	DC 15...28.8 V	DC 15...28.8 V	DC 15...28.8 V	DC 15...28.8 V
Input voltage hysteresis	-	-	-	-
Frequency range	-	-	-	-
Input resistance	-	-	-	-
Input current for signal "1"	7 mA	7 mA	7 mA	7 mA
Connection of Two-Wire-BEROs possible	✓	✓	✓	✓
Max. permissible BERO quiescent current	1.5 mA	1.5 mA	1.5 mA	1.5 mA
Input delay of "0" to "1"	3 ms	3 ms	6.12 µs	3 ms
Input delay of "1" to "0"	3 ms	3 ms	6.12 µs	3 ms
Number of simultaneously utilizable inputs horizontal configuration	-	-	-	-
Number of simultaneously utilizable inputs vertical configuration	-	-	-	-
Input characteristic curve	-	-	-	-
Initial data size	2 Byte	1 Byte	2 Byte	2 Byte

Signal modules digital | Digital in/output modules

323-1BH00					
323-1BH01					
323-1BH70					
323-1BL00					



Order number	323-1BH00	323-1BH01	323-1BH70	323-1BL00
Technical data digital outputs				
Number of outputs	16	8	16	16
Cable length, shielded	1000 m	1000 m	1000 m	1000 m
Cable length, unshielded	600 m	600 m	600 m	600 m
Rated load voltage	DC 24 V	DC 24 V	DC 24 V	DC 24 V
Reverse polarity protection of rated load voltage	-	-	-	-
Current consumption from load voltage L+ (without load)	30 mA	15 mA	50 mA	30 mA
Output current at signal "1", rated value	1 A	1 A	0.5 A	1 A
Output delay of "0" to "1"	-	-	-	-
Output delay of "1" to "0"	-	-	-	-
Minimum load current	-	-	-	-
Lamp load	5 W	5 W	5 W	5 W
Parallel switching of outputs for redundant control of a load	-	-	-	-
Parallel switching of outputs for increased power	-	-	-	-
Actuation of digital input	-	-	-	-
Switching frequency with resistive load	max. 1000 Hz	max. 1000 Hz	max. 100 kHz	max. 1000 Hz
Switching frequency with inductive load	max. 0.5 Hz	max. 0.5 Hz	max. 0.5 Hz	max. 0.5 Hz
Switching frequency on lamp load	max. 10 Hz	max. 1 Hz	max. 10 Hz	max. 1 Hz
Internal limitation of inductive shut-off voltage	-	L+ (-52 V)	L+ (-52 V)	L+ (-52 V)
Short-circuit protection of output	-	-	-	-
Trigger level	-	-	-	-
Number of operating cycle of relay outputs	-	-	-	-
Switching capacity of contacts	-	-	-	-
Output data size	2 Byte	1 Byte	2 Byte	2 Byte
Status information, alarms, diagnostics				
Status display	green LED per channel	green LED per channel	green LED per channel	green LED per channel
Interrupts	no	no	no	no
Process alarm	no	no	no	no
Diagnostic interrupt	no	no	no	no
Diagnostic functions	no	no	no	no
Diagnostics information read-out	none	none	none	none
Supply voltage display	green LED per group	green LED per group	green LED per group	green LED per group
Group error display	red SF LED	red SF LED	red SF LED	red SF LED
Channel error display	none	none	none	none
Isolation				
Between channels	-	✓	-	✓
Between channels of groups to	-	8	8	8
Between channels and backplane bus	✓	✓	✓	✓
Insulation tested with	DC 500 V	DC 500 V	DC 500 V	DC 500 V

Signal modules digital Digital in/output modules						
323-1BH00						
323-1BH01						
323-1BH70						
323-1BL00						

Order number	323-1BH00	323-1BH01	323-1BH70	323-1BL00
Mechanical data				
Dimensions (WxHxD)	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm
Weight	230 g	240 g	240 g	260 g
Environmental conditions				
Operating temperature	0 °C to 60 °C	0 °C to 60 °C	0 °C to 60 °C	0 °C to 60 °C
Storage temperature	-25 °C to 70 °C	-25 °C to 70 °C	-25 °C to 70 °C	-25 °C to 70 °C
Certifications				
UL508 certification	yes	yes	yes	yes

Analog input modules

Signal modules analog Analog input modules					
331-1KF01 331-7KF01 331-7KB01	331-7AF70 331-7BF70				

Order number	331-7AF70	331-7BF70		
Figure				
Type	SM 331S, AI 8x16Bit ±20mA fast	SM 331S, AI 8x16Bit ±10V fast		
General information				
Note	-	-		
Features	<ul style="list-style-type: none"> ▶ 8 inputs, ▶ Current ±20 mA, ▶ Oscilloscope-/FIFO-Function, ▶ Interrupt parameterizable 	<ul style="list-style-type: none"> ▶ 8 inputs, ▶ Voltage ±10 V, ▶ Oscilloscope-/FIFO-Function, ▶ Interrupt parameterizable 		
SPEED-Bus	✓	✓		
Current consumption/power loss				
Current consumption from backplane bus	530 mA	530 mA		
Power loss	4 W	4 W		
Technical data analog inputs				
Number of inputs	8	8		
Cable length, shielded	-	-		
Rated load voltage	DC 24 V	DC 24 V		
Current consumption from load voltage L+ (without load)	62 mA	62 mA		
Voltage inputs	-	✓		
Min. input resistance (voltage range)	-	120 kΩ		
Input voltage ranges	-	-10 V ... +10 V		
Operational limit of voltage ranges	-	+/-0.6%		
Basic error limit voltage ranges	-	+/-0.4%		
Current inputs	✓	-		
Min. input resistance (current range)	100 Ω	-		
Input current ranges	-20 mA ... +20 mA	-		
Operational limit of current ranges	+/-0.6%	-		
Basic error limit current ranges	+/-0.4%	-		
Resistance inputs	-	-		
Resistance ranges	-	-		
Operational limit of resistor ranges	-	-		
Basic error limit	-	-		
Resistance thermometer inputs	-	-		
Resistance thermometer ranges	-	-		
Operational limit of resistance thermometer ranges	-	-		
Basic error limit thermoresistor ranges	-	-		

Signal modules analog Analog input modules					
331-1KF01 331-7KF01 331-7KB01	331-7AF70 331-7BF70				

Order number	331-7AF70	331-7BF70		
Thermocouple inputs	-	-		
Thermocouple ranges	-	-		
Operational limit of thermocouple ranges	-	-		
Basic error limit thermoelement ranges	-	-		
Programmable temperature compensation	-	-		
External temperature compensation	-	-		
Internal temperature compensation	-	-		
Resolution in bit	16	16		
Measurement principle	successive approximation	successive approximation		
Basic conversion time	25 µs all channels	25 µs all channels		
Noise suppression for frequency	-	-		
Initial data size	16 Byte	16 Byte		
Status information, alarms, diagnostics				
Status display	none	none		
Interrupts	yes	yes		
Process alarm	yes, parameterizable	yes, parameterizable		
Diagnostic interrupt	yes, parameterizable	yes, parameterizable		
Diagnostic functions	yes	yes		
Diagnostics information read-out	possible	possible		
Supply voltage display	none	none		
Group error display	red SF LED	red SF LED		
Channel error display	none	none		
Isolation				
Between channels	✓	✓		
Between channels of groups to	-	-		
Between channels and backplane bus	✓	✓		
Between channels and power supply	✓	✓		
Max. potential difference between circuits	-	-		
Max. potential difference between inputs (Ucm)	DC 30 V	DC 30 V		
Max. potential difference between Mana and Mintern (Uiso)	-	-		
Max. potential difference between inputs and Mana (Ucm)	-	-		
Max. potential difference between inputs and Mintern (Uiso)	DC 75 V/ AC 60 V	DC 75 V/ AC 60 V		
Max. potential difference between Mintern and outputs	-	-		
Insulation tested with	DC 500 V	DC 500 V		
Mechanical data				
Dimensions (WxHxD)	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm		
Weight	235 g	235 g		





Signal modules analog | Analog input modules

331-1KF01 331-7KF01 331-7KB01	331-7AF70 331-7BF70					
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Order number	331-7AF70	331-7BF70		
Environmental conditions				
Operating temperature	0 °C to 60 °C	0 °C to 60 °C		
Storage temperature	-25 °C to 70 °C	-25 °C to 70 °C		
Certifications				
UL508 certification	yes	yes		

Fieldbus master modules

Communication processors Fieldbus master modules						
342-1CA70						
342-1DA70						
342-1IA70						
342-2IA71						

Order number	342-1CA70	342-1DA70	342-1IA70	342-2IA71
Figure				
Type	CP 342S CAN, CANopen master SPEED-Bus	CP 342S DP, PROFIBUS-DP master SPEED-Bus	CP 342S IBS, INTERBUS master SPEED-Bus	CP 342S IBS, dual INTERBUS master SPEED-Bus
General information				
Note	-	-	-	-
Features	<ul style="list-style-type: none"> ▶ CANopen master, SPEED-Bus, ▶ 125 CAN slaves connectable, ▶ 40 Transmit PDOs, 40 Receive PDOs, ▶ 1 SDO (Server), 127 SDO (Client), ▶ Project engineering: VIPA WinCoCT 	<ul style="list-style-type: none"> ▶ PROFIBUS-DP master (Class 1), SPEED-Bus, ▶ RS485, ▶ 124 DP slaves connectable, ▶ Project engineering: Siemens SIMATIC Manager, ▶ Diagnostic facilities 	<ul style="list-style-type: none"> ▶ INTERBUS master, SPEED-Bus, ▶ RS422, ▶ Diagnostics via LEDs, RS232, Mini-DIN and DPM, ▶ Up to 512 slaves connectable 	<ul style="list-style-type: none"> ▶ Dual INTERBUS master, SPEED-Bus, ▶ 2x RS422, ▶ Diagnostics via LEDs, diagnostics device (2x RJ45), DPM, ▶ Up to 512 slaves connectable
SPEED-Bus	✓	✓	✓	✓
Current consumption/power loss				
Current consumption from backplane bus	550 mA	560 mA	600 mA	1 A
Power loss	-	-	-	4.5 W
Status information, alarms, diagnostics				
Status display	yes	yes	yes	yes
Interrupts	no	no	no	no
Process alarm	no	no	no	no
Diagnostic interrupt	no	no	no	no
Diagnostic functions	no	no	no	no
Diagnostics information read-out	possible	possible	none	none
Supply voltage display	none	none	green LED	yes
Group error display	yes	yes	yes	yes
Channel error display	none	none	none	none
Functionality Sub-D interfaces				
Type	-	-	-	X2
Type of interface	CAN	RS485	RS422	RS422
Connector	Sub-D, 9-pin, male	Sub-D, 9-pin, female	Sub-D, 9-pin, female	Sub-D, 9-pin, female
Electrically isolated	✓	✓	✓	✓
MPI	-	-	-	-
MP ² I (MPI/RS232)	-	-	-	-
DP master	-	✓	-	-
DP slave	-	✓	-	-
Point-to-point interface	-	-	-	-
Type	-	-	-	X3
Type of interface	-	-	RS232	RS422

Communication processors | Fieldbus master modules

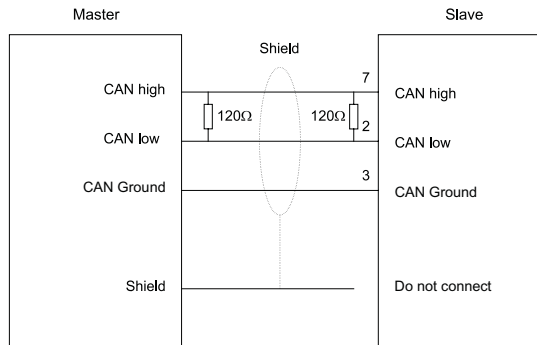
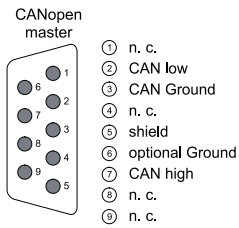
342-1CA70					
342-1DA70					
342-1IA70					
342-2IA71					

Order number	342-1CA70	342-1DA70	342-1IA70	342-2IA71
Connector	-	-	Sub-D, 9-pin, male	Sub-D, 9-pin, female
Electrically isolated	-	-	✓	✓
MPI	-	-	-	-
MP ² I (MPI/RS232)	-	-	-	-
DP master	-	-	-	-
DP slave	-	-	-	-
Point-to-point interface	-	-	✓	-
CAN	-	-	-	-
Functionality RJ45 interfaces				
Type	-	-	-	-
Type of interface	-	-	-	-
Connector	-	-	-	RJ45
Electrically isolated	-	-	-	-
PG/OP channel	-	-	-	-
Productive connections	-	-	-	-
Type	-	-	-	-
Type of interface	-	-	-	-
Connector	-	-	-	RJ45
Electrically isolated	-	-	-	-
PG/OP channel	-	-	-	-
Productive connections	-	-	-	-
Mechanical data				
Dimensions (WxHxD)	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm	40 mm x 125 mm x 120 mm
Weight	210 g	210 g	260 g	260 g
Environmental conditions				
Operating temperature	0 °C to 60 °C	0 °C to 60 °C	0 °C to 60 °C	0 °C to 60 °C
Storage temperature	-25 °C to 70 °C	-25 °C to 70 °C	-25 °C to 70 °C	-25 °C to 70 °C
Certifications				
UL508 certification	yes	yes	yes	-

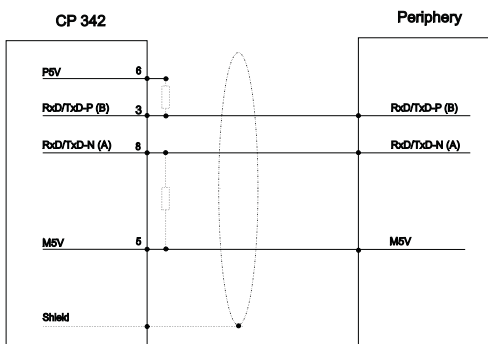
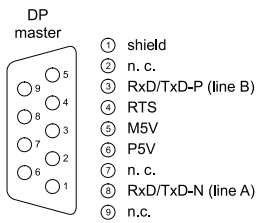
Connections, Interfaces

Communication processors Fieldbus master modules						
342-1CA70						
342-1DA70						
342-1IA70						
342-2IA71						

342-1CA70



342-1DA70



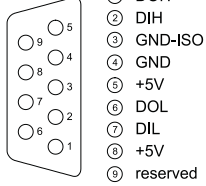
Communication processors | Fieldbus master modules

342-1CA70
 342-1DA70
 342-1IA70
 342-2IA71

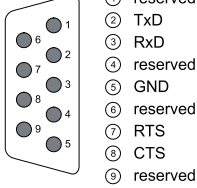
342-1IA70



Interbus
RS422



RS232
diagnostics



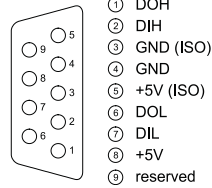
Mini-DIN slot
diagnostics



342-2IA71



IBS1/IBS2
RS422




2x RJ45
Diagnostic device
VIPA-342-0IA01



- ① GND
- ② PCS3
- ③ MISO
- ④ MOSI
- ⑤ SCK
- ⑥ PCS2
- ⑦ VCC
- ⑧ n. c.

Ethernet-CPs

Communication processors Ethernet-CPs						
343-1EX71						

Order number	343-1EX71			
Figure				
Type	CP 343S TCP/IP, Ethernet-CP 343 SPEED-Bus			
General information				
Note	-			
Features	<ul style="list-style-type: none"> ▶ Ethernet CP 343S-NET, SPEED-Bus, ▶ RJ45, ▶ 16 connections via Siemens NetPro, ▶ 64 connections via user program, ▶ 32 PG/OP connections 			
SPEED-Bus	✓			
Current consumption/power loss				
Current consumption from backplane bus	550 mA			
Power loss	2.75 W			
Status information, alarms, diagnostics				
Status display	yes			
Interrupts	no			
Process alarm	no			
Diagnostic interrupt	no			
Diagnostic functions	no			
Diagnostics information read-out	possible			
Supply voltage display	green LED			
Group error display	red SF LED			
Channel error display	none			
Ethernet communication CP				
Number of productive connections, max.	64			
Number of productive connections by Siemens NetPro, max.	16			
S7 connections	USEND, URCV, BSEND, BRCV, GET, PUT, connection establishment active and passive			
User data per S7-connection, max.	32 KB			
TCP-connections	SEND, RECEIVE, SEND, RECEIVE, FETCH PASSIVE, WRITE PASSIVE, connection establishment active and passive			
User data per TCP-connection, max.	64 KB			


Communication processors Ethernet-CPs						
343-1EX71						

Order number	343-1EX71			
ISO-connections	SEND, RECEIVE, FETCH PASSIVE, WRITE PASSIVE, connection establishment active and passive			
User data per ISO-connection, max.	8 KB			
ISO on TCP connections (RFC 1006)	SEND, RECEIVE, FETCH PASSIVE, WRITE PASSIVE, connection establishment active and passive			
User data per ISO on TCP-connection, max.	32 KB			
UDP-connections	SEND and RECEIVE			
User data per UDP-connection, max.	2 KB			
UDP-multicast-connections	SEND and RECEIVE (max. 16 multicast cycles)			
UDP-broadcast-connections	SEND			
Functionality RJ45 interfaces				
Type	-			
Type of interface	Ethernet 10/100 MBit			
Connector	RJ45			
Electrically isolated	✓			
PG/OP channel	✓			
Productive connections	✓			
Mechanical data				
Dimensions (WxHxD)	40 mm x 125 mm x 120 mm			
Weight	210 g			
Environmental conditions				
Operating temperature	0 °C to 60 °C			
Storage temperature	-25 °C to 70 °C			
Certifications				
UL508 certification	yes			

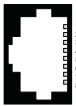
Connections, Interfaces

Communication processors Ethernet-CPs						
343-1EX71						

343-1EX71



X1
RJ45



- ① Transmit +
- ② Transmit -
- ③ Receive +
- ④ n. c.
- ⑤ n. c.
- ⑥ Receive -
- ⑦ n. c.
- ⑧ n. c.

PROFILE RAIL



Order number	Type	Description	Note
391-1AF10	BP 391 - SPEED-Bus	Profile rail, 530 mm with integrated High-SPEED rear panel bus for 2 expansion slots	
391-1AF30	BP 391 - SPEED-Bus	Profile rail, 530 mm with integrated High-SPEED rear panel bus for 6 expansion slots	
391-1AF50	BP 391 - SPEED-Bus	Profile rail, 830 mm with integrated High-SPEED rear panel bus for 10 expansion slots	
391-1AJ10	BP 391 - SPEED-Bus	DIN rail, 830 mm with integrated High-SPEED rear panel bus for 2 expansion slots	
391-1AJ30	BP 391 - SPEED-Bus	Profile rail, 830 mm with integrated High-SPEED rear panel bus for 6 expansion slots	
391-1AJ50	BP 391 - SPEED-Bus	Profile rail, 830 mm with integrated High-SPEED rear panel bus for 10 expansion slots	
390-1AB60	Profile rail	Length: 160 mm	
390-1AE80	Profile rail	Length: 482 mm	
390-1AF30	Profile rail	Length: 530 mm	
390-1AJ30	Profile rail	Length: 830 mm	
390-9AB60	Profile rail	Length: 160 mm, ECO pack: 100 pieces	
390-9AE80	Profile rail	Length: 482 mm, ECO pack: 32 pieces	
390-9AF30	Profile rail	Length: 530 mm, ECO pack: 32 pieces	
390-9AJ30	Profile rail	Length: 830 mm, ECO pack: 20 pieces	
390-9BC00	Profile rail	Length: 2000 mm, ECO pack: 10 pieces	

FRONT CONNECTOR



Order number	Type	Description	Note
392-1BJ00	Front connector	20pole with cage clamps	
392-1AJ00	Front connector	20pole with screw contact	
392-9AJ00	Front connector	20pole with screw contact, ECO pack: 100 pieces	
392-1BM01	Front connector	40pole with cage clamps	
392-1AM00	Front connector	40pole with screw contact	
392-9AM00	Front connector	40pole with screw contact, ECO pack: 100 pieces	